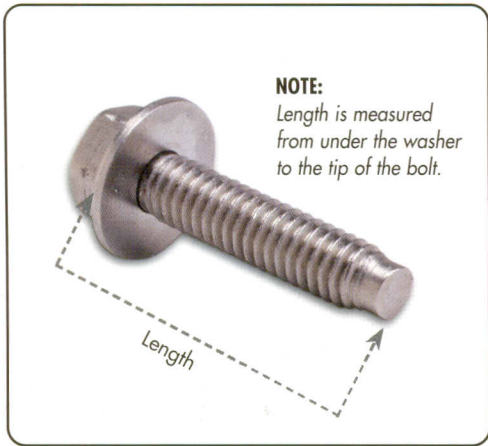


2

INSERT		ID	OD	LENGTH	PART#
		5/8" -18	1 1/4" -12	1 1/4"	# 114120
		5/16" -18	5/8" -18	5/8"	# 581800
		M8-1.25	5/8" -18	5/8"	# 581M80
		M10-1.50	1/2" -20	5/8"	# M101220
		5/16" -18	1/2" -20	5/8"	# 516180
		5/16" -18	1/2" -20	5/8"	# 516180-SS (Stainless Steel)
		5/16" -18	1/2" -20	5/8"	# 516180-H (Hardened)
		1/4" -20	1/2" -20	5/8"	# 142000
		1/4" -20	1/2" -20	5/8"	# 142000-H (Hardened)
		3/8" -16	1/2" -20	5/8"	# 381680
		M8-1.25	1/2" -20	5/8"	# M81220
		5/16" -18	1/2" -20	5/8"	# 516180-Z (Zinc)* *Specify yellow or silver
		1/4" -20	1/2" -20	5/8"	# 142000-S (Slotted)
		1/4" -20	1/2" -20	5/8"	# 142000-SH (Slotted & Hardened)
		5/16" -18	1/2" -20	5/8"	# 516180-S (Slotted)
		5/16" -18	1/2" -20	5/8"	# 516180-SH (Slotted & Hardened)
		M8-1.25	1/2" -20	5/8"	# M81220-S
		5/16" -18	1/2" -20	5/8"	# 515180-S (Slotted)
		5/16" -18	1/2" -20	1/2"	# 617180-S (Slotted)
		5/16" -18	1/2" -20	1/2"	# 617180-SH (Slotted & Hardened)
		M8-1.25	1/2" -20	1/2"	# M82331-S (Slotted)
	 cross-section view	5/16" -18	1/2" -20	1 1/4"	# 516995 (Blind Internal Thread)
		M8-1.25	M16-1.50	.520" (13.2mm)	# M8M160-S (EMBA Slotted)

INSERT	ID	OD	LENGTH	PART#
	5/16" -18	1/2" -13	5/8"	# 121356
	5/16" -18	1/2" -13	5/8"	# 121356-H (Hardened)
	5/16" -18	1/2" -13	5/8"	# 121356-S (Slotted)
	5/16" -18	1/2" -13	5/8"	# 121356-SH (Slotted & Hardened)
	M8-1.25	1/2" -13	5/8"	# M81213-S (Slotted)
	5/16" -18	1/2" -13	5/8"	# 151356-S (Slotted)
	5/16" -18	1/2" -13	1/2"	# 151226-S (Slotted)
	M8-1.25	1/2" -13	1/2"	# M81226-S (Slotted)
	5/16" -18	7/16" -13	5/8"	# 716516-LH (Left Hand Thread OD)
	5/16" -18	3/4" -16	5/8"	# 516346-S (Slotted)
	5/16" -18	1/2" -20	5/8"	# 506188 (Large Head)
	5/16" -18	M12-1.50	.562"	# 312180 (TCY)
	M8-1.25	M6-1.0	.395" (10mm)	# 215066 (United)
	Blank	1/2" -20	5/8"	# 122000



TRUST...

isn't something that happens... Since 1987, STAFFORD has been developing the trust of industry professionals like you.

QUALITY...

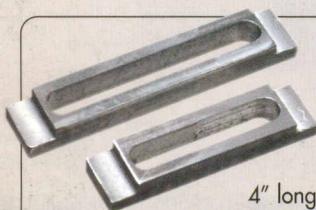
STAFFORD will always provide products and services that are the best in the industry.

COMMITMENT...

STAFFORD is committed to our customers... No sales are final until you are completely satisfied.

PART#	THREAD SIZE	LENGTH	MATERIAL /GRADE
 # 411420	1/4" -20	1 1/8"	Grade 2 Steel
 # 411420-H	1/4" -20	1 1/8"	Grade 5 Steel
 # 411420-G	1/4" -20	1"	Grade 5 Steel Zinc Coated
 # 411420-SS	1/4" -20	1 1/8"	Stainless Steel
 # 411426	1/4" -20	1"	Grade 5 Steel
 # 411516	5/16" -18	1 1/8"	Grade 2 Steel
 # 411780-H	5/16" -18	7/8"	Grade 5 Steel
 # 411516-H	5/16" -18	1 1/8"	Grade 5 Steel
 # 411516-SS	5/16" -18	1 1/8"	Stainless Steel
 # 411525-SS	5/16" -18	1"	Stainless Steel
 # 411M81	M8 -1.25	1"	Grade 2 Steel

T-BAR CLAMPS



4" long x 3.125 wide slot
SCP# 1655

3" long x 2.125" wide slot
SCP# 1650

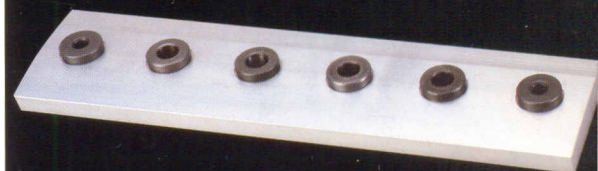
All sizes available from stock for immediate shipping!

PART#	THREAD SIZE	LENGTH	MATERIAL /GRADE
 # 411525	5/16" -18	1"	Grade 2 Steel
 # 411538	5/16" -18	1 3/8"	Grade 2 Steel
 # 411538-H	5/16" -18	1 3/8"	Grade 5 Steel
 # 411538-SS	5/16" -18	1 3/8"	Stainless Steel
 # 411550	5/16" -18	1 1/2"	Grade 2 Steel
 # 411550-H	5/16" -18	1 1/2"	Grade 5 Steel
 # 411570	5/16" -18	1 1/8"	Grade 2 Steel w/Hollow Center
 # 411626	5/16" -18	1"	Grade 5 Steel
 # 411925	5/16" -18	1 1/8"	Grade 5 Steel w/Heavy Duty Washer
 # 411950	5/16" -18	1 1/8"	Grade 2 Steel Shallow Head

To Order

DRILL PLATES

Available for 66 Inch Cylinders



FEATURES

- Six Interchangeable drill guides for various sized drill bits.
- Allows you to drill through broken bolts, taps, etc.
- Helps you maintain straight and accurate holes.
- Drill-out old or worn inserts.
- Can be used with Hand Drill or Mag Drill.
- Use to install inserts or just remove broken bolts.

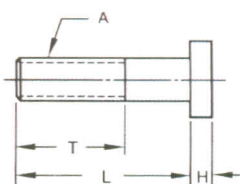
SIZE	SPACING	LENGTH	# BUSHINGS	PART#
66"	2"	12"	6	# 501960
50"	3"	18"	6	# 551960



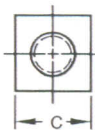
T-BOLTS

FEATURES

- Alloy Steel
- Heat Treated to Grade 5 (125,000 psi)
- Black Oxided
- Threads Rolled to Class 2A Standard



A: 1/2" -13
H: 5/16"
C: 7/8"
L: Length
T: Thread



1/2 -13 THREAD

PART#

LENGTH(L)*

THREAD(T)*



841003

1.500"

1.250"

841004

2.000"

1.750"

841005

2.500"

2.000"

841006

3.000"

2.000"

841007

3.500"

2.000"

841008

4.000"

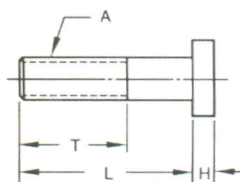
2.000"

3/8 -16 THREAD

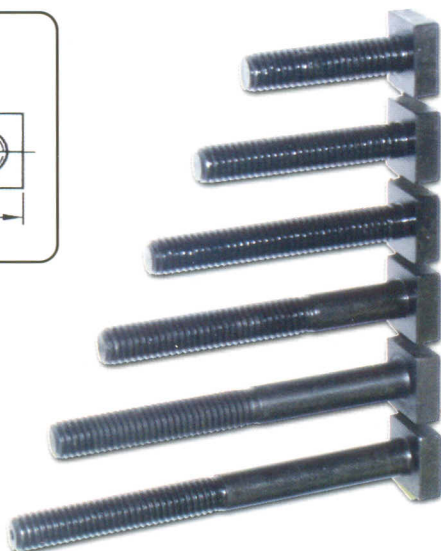
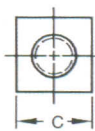
PART#

LENGTH(L)*

THREAD(T)*



A: 3/8" -16
H: 1/4"
C: 11/16"
L: Length
T: Thread



841503

1.500"

1.250"

841504

2.000"

1.750"

841505

2.500"

2.000"

841506

3.000"

2.000"

841507

3.500"

2.000"

841508

4.000"

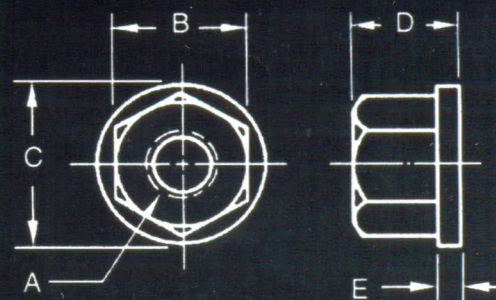
2.000"

FLANGE NUT

Large Bearing Area Ensures Full Surface Contact With Clamping Component



Part#	A	B	C	D	E
# 825160	3/8"-16	11/16"	7/8"	1/2"	3/32"
# 825165	1/2"-13	7/8"	1 1/8"	11/16"	3/16"
# 825170	5/8"-11	1 1/16"	1 3/8"	13/16"	3/16"



†Call for other sizes

*Refer to diagram at left